Dow Packaging & Specialty Plastics

Product Data Sheet

SURLYN™ PC-2000

Ionomer

General Information

Product Description	SURLYN ™ PC-2000 is an ionomer of ethylene acid copolymer. The resin can be processed via injection molding equipment designed to process polyethylene and ethylene copolymer type resins.

Status

Material Status	Commercial: Active

Typical Characteristics

Composition	Sodium Ionomer

Typical Properties

Physical	Nominal Values	Test Method(s)	
*Density ( )	0.97 g/cm ^{3}	ASTM D792	• so 1183
*Melt Flow Index (190 ^{0}C/2.16kg)	4.5 g/10 min	ASTM D1238	• so 1133
Thermal	**Nominal Values**	**Test Method(s)**	
*Melting Point(DSC)	84 ^{0}C (183.2 ^{O}F)	ASTM D3417	ISO 3146
Vicat Softening Point	53 ^{0}C (127.4 ^{0}F)		
O		ASTM DI 525	• so 306

Processing Information

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*Maximum Processing Temperature	285 ^{0}C (545 ^{O}F)
General Processing Information	SURLYN ™ PC-2000 is normally processed at melt temperatures ranging from 160 ^{0}-260 ^{0}C (320 ^{0}-500 ^{0}F). . Actual processing temperatures will usually be determined by either the specific equipment. Materials of construction used in the processing of this resin should be corrosion resistant. Stainless steels of the types 316, 15-5PH, and 17-4PH are excellent, as is quality chrome or nickel plating, and in particular duplex chrome plating. Type 410 stainless steel is satisfactory, but needs to be tempered at a minimum temperature of 600 ^{0}C (1112 ^{0}F) to avoid hydrogen-assisted stress corrosion cracking. Alloy steels such as 4140 are borderline in performance. Carbon steels are not satisfactory. While stainless steels can provide adequate corrosion protection, in some cases severe purging difficulties have been encountered. Nickel plating has been satisfactory, but experiments have shown that chrome surfaces have the least adhesion to acid based polymers. In recent years, the quality of chrome plating has been deteriorating due to environmental pressures, and the corrosion protection has not always been adequate. Chrome over top of stainless steel seems to provide the best combination for corrosion protection and ease of purging.

If surface properties of the extruded resin require modification (such as, lower C.o.F. for packaging machine processing), refer to the CONPOL ™ Processing Additive Resins product information guide.

After processing SURLYN ™, purge the material out using a polyethylene resin, preferably with a lower melt flow rate than the SURLYN ™ resin in use.
The "Disco Purge Method" is suggested as the preferred purging method, as this method usually results in a more effective purging process. Information on the Disco Purge Method can be obtained via your Dow Sales Representative.

Never shut down the extrusion system with SURLYN ™ in the extruder and die. Properly purge out the SURLYN ™ with a polyethylene, and shut down the line with polyethylene or polypropylene in the system.

FDA Status Information

SURLYN ™ PC-2000 complies with Food and Drug Administration Regulation 21 CFR 177.1330(a) - - Ionomeric resins, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (c) of the Regulation.

Regulatory Information

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by Dow and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, Dow cannot guarantee or warrant such certifications or information and assumes no liability for their use.

For information on regulatory compliance outside of the U.S.A., consult your local Dow representative.

Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the material Safety Data Sheet.
A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your Dow representative.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products • from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

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For further information contact your Dow sales or technical representative to request a Medical Application Review Request Form. Additional details of Dow's Medical Applications Policy are available at:
https://www.dow.com/en•us/support/product•safety.html

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http://www.dow.com/products_services
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P&SP Disclaimer

Additional Information

To contact Dow via Toll-Free or Local Toll phone numbers in specific countries, please see the following webpage:
https://www.dow.com/en-us/support/contact-representative.html

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